**Specifications**

**Max Size:** Singles: 4’0” x 10’0”; Pairs: 8’0” x 10’0”

**Transoms:** Available. Contact Five Lakes for size restrictions.

**Thickness:** 1-3/4”, 1-3/8” & 2-1/4”

**Core:** Particleboard which complies with ANSI A208.1 1-LD2 or 1-LD1.

**Veneers:** Any commercially available wood veneered door face. WDMA “A” Grade, Book & Running match is standard, MDO, Primed Hardboard and Decorative Plastic Laminate.

**Stiles:** 1-1/4” min. (before trim) Structural Composite Lumber (SCL) with compatible veneer band, decorative laminate or compatible hardwood.

**Rails:** 2-1/4” min. (before trim) mill option wood or SCL.

**Factory Finish:** UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.

**Adhesives:** Door assembly – Type I

**Veneers – Type II**

**Lites**: Metal vision frames open for 1/4” wire glass or 3/16” Firelite NT glass. Max visible glass 1296 sq in; max width 36”, max length 54” Louvers not available in FPC 20 minute. Wood lip or wood flush available.

**Blocking:** Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.

**Warranty:** Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available.

**Machining:** Prefitting, beveling, lock and hinge mortise and other hardware preps available.

**Fire Rating:** 20-minute available

Neutral (standard) and Positive Pressure Category B**

Intertek Testing Service/Warnock Hersey International [ITS-WHI] 1-3/4” or 1-3/8” (single only)

**Standards:** ANSI/WDMA I.S. 1A and AWI Section 1300

*Minimum 5.5” from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

**Contact Five Lakes for size restrictions**