SHC-5: Standard Hollow Core Door

**SPECIFICATIONS**

**Max Size:**
- Singles: 4'0" x 8'0"
- Pairs: 8'0" x 8'0"

**Transoms:** Available

**Thickness:** 1-3/4", 1-3/8"

**Core:** Expanded honeycomb kraft core, 5-1/4" cells.

**Veneers:** Any commercially available wood veneered door face. (AWI Custom Grade, Book & Running match is standard), MDO, Primed & Embossed Hardboards and Decorative Plastic Laminate. Note: 9-Ply Available Contact Five Lakes for details.

**Stiles:** 1-1/4" min. (before trim) Structural Composite Lumber (SCL) with compatible veneer band or decorative laminate.

**Rails:** 2-1/4" min. (before trim) mill option hardwood or SCL

**Lockblocks:** Two 2-5/8" x 14" mill option wood.

**Factory Finish:** UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.

**Adhesives:**
- Door assembly – Type I
- Veneers – Type II (Type I available)

**Lites***:** Wood lip, wood flush or Metal Vision Panel.

**Blocking:** Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.

**Warranty:** Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available. Doors wider than 3'0" or taller than 7'0" not warranted for warp.

**Machining:** Prefitting, beveling, lock and hinge mortise and other hardware preps available.

**Fire Rating:** Not available.

**Standards:** ANSI/WDMA I.S.1A and AWI Section 1300

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*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.